# Wonderful Life

# **Phoenix**

The new Phoenix. Safe water for thousands of people.

Meet the toughest regulatory standards with Seccua's leading-edge Ultrafiltration: Certified pathogen-removal, integrated membrane testing, data-logging and webbased remote access.

Plus full control over all required peripherals to filter water from any source, from waste- to well-water.



# **Ultimate Removal Performance**

The nano-pores of the Seccua-Ultrafilters provide removal characterisitcs, that meet and exceed regulatory requirements for application of membrane filtration in drinking water treatment. The Phoenix has proven to fully remove virus, cyst and bacteria, tested also against US ASTM Standards. It also reliably reduces turbidity to under a level that downstream second barrier devices, like UV-systems, can function at efficiently.

# **Integrated Membrane Testing**

The Phoenix has a fully automated, integrated, state-of-the-art membrane integrity test. It detects membrane damages smaller than the size of pathogens. Together with its ability to monitor the signal of a turbidity meter in the filtrate line of the system (not included), it performs a continuous, indirect integrity test, triggering the integrated, direct membrane-test.

# Treats difficult water

As the only one of its kind, the Phoenix continuously measures the actual degree of fouling of the membrane - based on a function of flow and differential pressure. The Phoenix automatically reacts to varying feed water conditions and adjusts the frequency of its cleaning cycles accordingly. In addition to a feed-pump it also controls dosing equipment in the feed to be able to treat high-color-containing sources using an inline-flocculation-process and achieve highest possible flowrates at maximum rates of removal of color and dissolved organics.

# Cleaning-In-Place capability

Once the system detects a need for cleaning, it can apply different combinations of cleaning techniques, including pre- and post-flushing, internal backwash or backwash powered by an external pump, and it is even able to automatically perform chemically-enhanced Cleaning-In-Place (CIP): Thereby the Phoenix co-ordinates a cleaning process including two different chemicals in sequence to allow e.g. high- followed by low-pH cleaning steps to get the system back to start-up conditions.

# Remote monitoring- and alert-system

As soon as the system detects an operating-error, including a failed membrane-integrity test, but also other differentiated messages, e.g. unsuccessful cleaning sequences, occured water hammer, empty cleaning chemicals and other, it can send out an SMS message to up to ten cell-phones or report to an existing remote monitoring system. Once the unit is hooked up to an existing cellular network through its internal high-speed-modem (optional), latest web-based, remote-control solutions allow the user to access the unit over the internet, change operating parameters and read operating history from the datalogger.

# **Highest Filtrate output**

The Phoenix now offers higher filtrate ouput than ever: due to optimized filter-module construction and more membrane area, depending on the water quality, the system achieves a continuous output of up to 1,280 liters per minute (0.5 MGD) and a short-term peak flow of up to 40 liters per second (632 gpm).

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### **Performance Data**

|                                     | Phoenix 4                                   | Phoenix 7                                      | Phoenix 10                                     | Phoenix 20                                     |  |
|-------------------------------------|---|--|--|--|--|
| Membrane surface area               | 60 m <sup>2</sup><br>(646 ft <sup>2</sup> ) | 120 m <sup>2</sup><br>(1,292 ft <sup>2</sup> ) | 240 m <sup>2</sup><br>(2,584 ft <sup>2</sup> ) | 360 m <sup>2</sup><br>(3,875 ft <sup>2</sup> ) |  |
| Filtration Performance <sup>1</sup> |   |  |  |  |  |
| Peak load,<br>short term, up to     | 5 l/s<br>(79 gpm)                           | 10 l/s<br>(158 gpm)                            | 18 l/s<br>(284 gpm)                            | 18 l/s<br>(284 gpm)                            |  |
| Continuous load, up to              | 160 l/min<br>(42 gpm)                       | 320 l/min<br>(84 gpm)                          | 640 l/min<br>(168 gpm)                         | 960 l/min<br>(252 gpm)                         |  |

### Removal performance

Virus (MS2 Phage)4 full removal (>5.7 log tested) Bacteria (B. Subtilis, E-Coli)2,3 full removal (>9.7 log certified) Parasites (Crypto)3 full removal (>4 log certified) Water consumption during flushing typically less than 2%

<sup>1</sup> Fitration performance depends on water quality and temperature. Please design carefully before deploying a Phoenix system and consult w Seccua Authorized System Partners for advise if required.

# **Operating Conditions**

| Max. | operating pressure    | 5 bar (75 psi) |
|------|-----------------------|----------------|
| Max. | operating temperature | 40 °C (104 °F) |

### **Operating Modes**

Filtration Feed pressurized by gravity or pump (I/O or 4-20 mA), feed flocculation can be controlled

Cleaning method Flushing and backwashing by interval-, time of day- or fouling.

Automatic chemically enhanced

cleaning possible Maximum Δp inlet to filtrate 3.0 bar (45 psi)

# Integrated Integrity Testing

Test method Pressure Hold Test, Patent pending US 12/293.071 PCT/EP 2007/052477

Adjustable (approx 0,5 - 3 μm)

Resolution Standard settings: 1,6 µm

Triggered by turbidity threshold<sup>5</sup> or daily

Frequency requires external turbidity-meter, not supplied

# Programming and remote access

The unit is programmed comfortably through a Windows (XP/7/8) software and can be accessed locally through CAN-Bus or USB connection or remotelly over the internet (GSM Modem optional).

# **Data Logging**

Data Logging Event-driven or by time-interval

Logged Data-Sets Date, Time, feed- filtratepressure, turbidity, flow,

Buffer-tank-level, alerts and failures

Data Memory 3 month of data (when logged every 15 min)

Power supply

Voltage4 110 V AC or 230 V AC (pls. specify)

Power consumption

during filtration approx. 5 W

during cleaning max. 35 W (typically<sup>6</sup> hourly for 20 s.)

<sup>6</sup> The cleaning frequency depends on the contamination of the raw water and may vary. The power requirement of the pumps is not included in the consumption data.

# Control system interfaces

# Output interfaces

Feed-Pump Power On/Off or 4-20 mA Feed-Dosing-Pump Power On/Off or 4-20 mA (flow)

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### Control system interfaces (ctd.)

Backwash Pumps Power On/Off

Alert Monitoring Cold Contact, CAN Bus or

SMS (modem optional)

4-20 mA Flow measured by Virex Pro Operating mode status CAN Bus

### Input interfaces

Turbidity meter 4-20 mA

12 V Potential Alert monitoring peripherals Feed-/Storage tank signal 4-20 mA

### Control interfaces

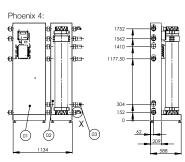
Integrated CAN-BUS signal can be tanslated to Ethernet-IP Bus (e.g. Allen Bradley PLC), Serial- or Profi-BUS (e.g. Siemens S7 PLC) through an available Gateway-Module.

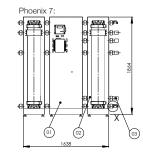
Allow Cleaning or Integrity Testing Controllable functions Flow, Operating Mode, Pumps' & Monitored Functions

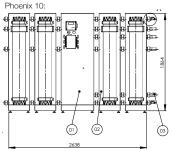
Peripherals' Modes, Alarms

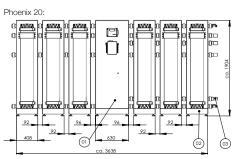
## Weights and Dimensions

|                          | Phoenix 4    | Phoenix 7    | Phoenix 10   | Phoenix 20  |  |
|--------------------------|--------------|--------------|--------------|-------------|--|
| Width, cm (in.)          | 113 (44.5)   | 164 (65)     | 264 (104)    | 390 (154)   |  |
| Depth                    | 59 (23)      |              |              |             |  |
| Height                   | 190 (75)     |              |              |             |  |
| Weight, wetted, kg (lbs) | 130<br>(287) | 210<br>(463) | 370<br>(816) | 530 (1,169) |  |













<sup>&</sup>lt;sup>2</sup> Bacteria removal of the Ultrafiltration membrane was measured against ASTM F838-05 standards.

<sup>&</sup>lt;sup>3</sup> Crypto and Bacteria removal was also tested by California Departement of Health Services, the filter modules used (inge dizzer) are listed as "Alternative Filtration Technology".

<sup>4</sup> Virus removal of the Ultrafiltration membrane was measured against EPA standards.